

1/16 - 1/8 - 1/4 DIN PROCESS CONTROLLERS CONCISE PRODUCT MANUAL (59300-4)

CAUTION: Installation should be only performed by technically competent personnel. Local Regulations regarding electrical installation & safety must be observed.

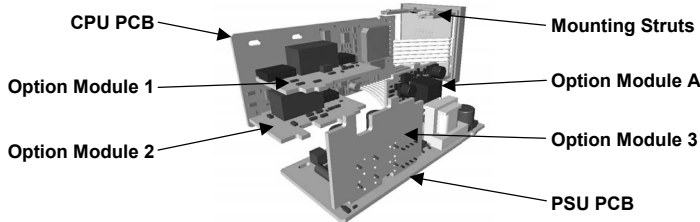
1. INSTALLATI

The models covered by this manual have three different DIN case sizes (refer to section 10). Some installation details vary between models. These differences have been clearly shown.

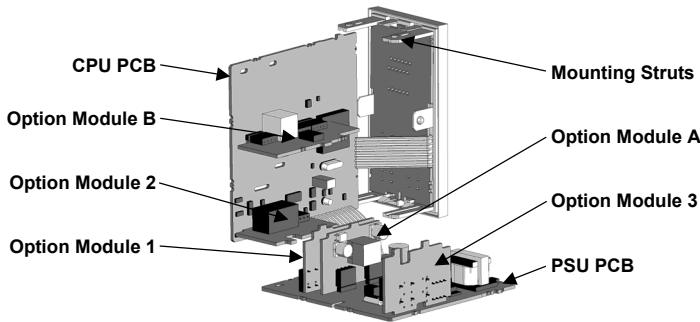
Note: The functions described in sections 2 thru 9 are common to all models.

Installing Option Modules

1/16 Din Size Instruments



1/8 & 1/4 Din Size Instruments



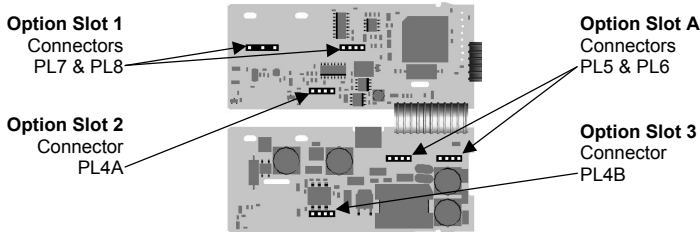
To access modules 1, A or B, first detach the PSU and CPU boards from the front by lifting first the upper, and then lower mounting struts. Gently separate the boards.

- Plug the required option modules into the correct connectors, as shown below.
- Locate the module tongues in the corresponding slot on the opposite board.
- Hold the main boards together while relocating back on the mounting struts.
- Replace the instrument by aligning the CPU and PSU boards with their guides in the housing, then slowly push the instrument back into position.

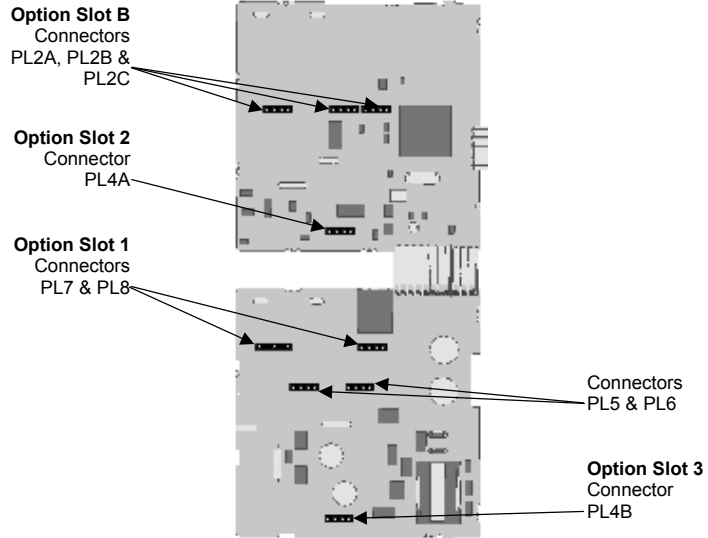
Note: Option modules are automatically detected at power up.

Option Module Connectors

1/16 Din Size Instruments



1/8 & 1/4 Din Size Instruments

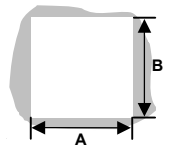


Panel-Mounting

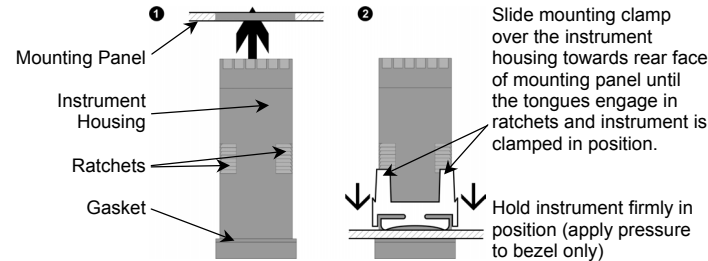
The mounting panel must be rigid, and may be up to 6.0mm (0.25inch) thick. Cut-out sizes are:

Cut-Out Dim A	Cut-Out Dim B
1/16 & 1/8 Din = 45mm	1/16 Din = 45mm
1/4 Din = 92mm	1/8 & 1/4 Din = 92mm

For n multiple instruments mounted side-by-side, cut-out A is $48n-4$ mm (1/16 & 1/8 Din) or $96n-4$ mm (1/4 Din)



Tolerance +0.5, -0.0mm

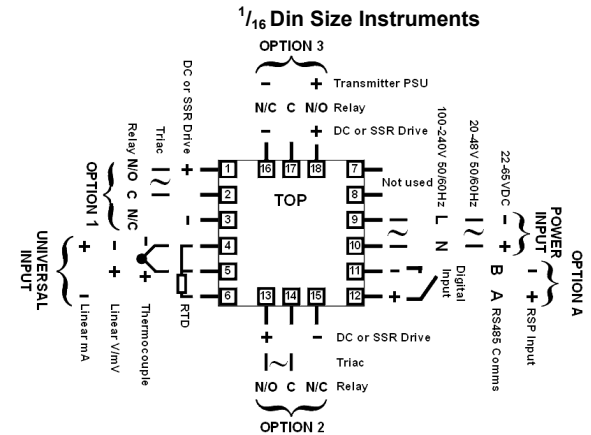


CAUTION: Do not remove the panel gasket; it is a seal against dust and moisture.

Rear Terminal Wiring

USE COPPER CONDUCTORS (EXCEPT FOR T/C INPUT)

Single Strand wire gauge: Max 1.2mm (18SWG)



Архангельск (8182)63-90-72
Астана +7(7172)727-132
Белгород (4722)40-23-64
Брянск (4832)59-03-52
Владивосток (423)249-28-31
Волгоград (844)278-03-48
Вологда (8172)26-41-59
Воронеж (473)204-51-73
Екатеринбург (343)384-55-89
Иваново (4932)77-34-06
Ижевск (3412)26-03-58
Казань (843)206-01-48

Калининград (4012)72-03-81
Калуга (4842)92-23-67
Кемерово (3842)65-04-62
Киров (8332)68-02-04
Краснодар (861)203-40-90
Красноярск (391)204-63-61
Курск (4712)77-13-04
Липецк (4742)52-20-81
Магнитогорск (3519)55-03-13
Москва (495)268-04-70
Мурманск (8152)59-64-93
Набережные Челны (8552)20-53-41

Нижний Новгород (831)429-08-12
Новокузнецк (3843)20-46-81
Новосибирск (383)227-86-73
Орел (4862)44-53-42
Оренбург (3532)37-68-04
Пенза (8412)22-31-16
Пермь (342)205-81-47
Ростов-на-Дону (863)308-18-15
Рязань (4912)46-61-64
Самара (846)206-03-16
Санкт-Петербург (812)309-46-40
Саратов (845)249-38-78

Смоленск (4812)29-41-54
Сочи (862)225-72-31
Ставрополь (8652)20-65-13
Тверь (4822)63-31-35
Томск (3822)98-41-53
Тула (4872)74-02-29
Тюмень (3452)66-21-18
Ульяновск (8422)24-23-59
Уфа (347)229-48-12
Челябинск (351)202-03-61
Череповец (8202)49-02-64
Ярославль (4852)69-52-93

2. SELECT MODE

Select mode is used to access the configuration and operation menu functions. It can be accessed at any time by holding down **⏏** and pressing **⏏**. In select mode, press **⏏** or **⏏** to choose the required mode, press **⏏** to enter. An unlock code is required to prevent unauthorised entry to Configuration, & Setup modes. Press **⏏** or **⏏** to enter the unlock code, then press **⏏** to proceed.

Mode	Upper Display	Lower Display	Description	Default Unlock Codes
Operator	OPtr	SLCt	Normal operation	None
Set Up	SEtP	SLCt	Tailor settings to the application	10
Configuration	ConF	SLCt	Configure the instrument for use	20
Product Info	inFo	SLCt	Check manufacturing information	None
Auto-Tuning	REtun	SLCt	Invoke Pre-Tune or Self-Tune	0

Note: The instrument will always return automatically to Operator mode if there is no key activity for 2 minutes.

3. CONFIGURATION MODE

First select Configuration mode from Select mode (refer to section 2). Press **⏏** to scroll through the parameters, then press **⏏** or **⏏** to set the required value. Press **⏏** to accept the change, otherwise parameter will revert to previous value. To exit from Configuration mode, hold down **⏏** and press **⏏**, to return to Select mode.

Note: Parameters displayed depends on how instrument has been configured. Refer to user guide (available from your supplier) for further details. Parameters marked * are repeated in Setup Mode.

Parameter	Lower Display	Upper Display	Adjustment range & Description	Default Value	
Input Range/Type	inPt	See following table for possible codes		UL	
Code	Input Type & Range	Code	Input Type & Range	Code	Input Type & Range
bC	B: 100 - 1824 °C	LC	L: 0.0 - 537.7 °C	P24F	PtRh20% vs 40%: 32 - 3362 °F
bF	B: 211 - 3315 °F	LF	L: 32.0 - 999.9 °F	PtF	Pt100: -328 - 1472 °F
cC	C: 0 - 2320 °C	NC	N: 0 - 1399 °C	PtC	Pt100: -199 - 800 °C
cF	C: 32 - 4208 °F	NF	N: 32 - 2551 °F	PtF	Pt100: -328 - 1472 °F
jC	J: -200 - 1200 °C	rC	R: 0 - 1759 °C	PtC	Pt100: -128.8 - 537.7 °C
jF	J: -328 - 2192 °F	rF	R: 32 - 3198 °F	PtF	Pt100: -199.9 - 999.9 °F
J.C	J: -128.8 - 537.7 °C	SC	S: 0 - 1762 °C	0.20	0 - 20 mA DC
J.F	J: -199.9 - 999.9 °F	SF	S: 32 - 3204 °F	4.20	4 - 20 mA DC
K.C	K: -240 - 1373 °C	tC	T: -240 - 400 °C	0.50	0 - 50 mV DC
K.F	K: -400 - 2503 °F	tF	T: -400 - 752 °F	10.50	10 - 50 mV DC
K.C	K: -128.8 - 537.7 °C	tC	T: -128.8 - 400.0 °C	0.5	0 - 5 V DC
K.F	K: -199.9 - 999.9 °F	tF	T: -199.9 - 752.0 °F	1.5	1 - 5 V DC
LC	L: 0 - 762 °C	P24C	PtRh20% vs. 40%: 0 - 1850 °C	0.10	0 - 10 V DC
LF	L: 32 - 1403 °F			2.10	2 - 10 V DC

Note: Decimal point shown in table indicates temperature resolution of 0.1°

Parameter	Lower Display	Upper Display	Adjustment range & Description	Default Value
Scale Range Upper Limit	rUL	Scale Range Lower Limit +100 to Range Maximum		Range max (Lin=1000)
Scale Range Lower Limit	rLL	Range Minimum to Scale Range Upper Limit -100		Range min (Linear=0)
Decimal point position	dPoS	0=XXXX, 1=XXX.X, 2=XX.XX, 3=X.XXX (non-temperature ranges only)		1
Control Type	CtYP	SnGL	Primary only	SnGL
		duAL	Primary & Secondary (e.g. heat & cool)	
Primary Output Control Action	CtrL	rEu	Reverse Acting	rEu
		d.r	Direct Acting	
Alarm 1 Type	ALR1	P.H.i	Process High Alarm	P.H.i
		P.Lo	Process Low Alarm	
		dE	Deviation Alarm	
		bAnd	Band Alarm	
		nonE	No alarm	
High Alarm 1 value*	PhR1	Range Minimum to Range Maximum in display units		Range Max
Low Alarm 1 value*	PLR1			Range Min
Band Alarm 1 value*	bAL1	1 LSD to span from setpoint in display units		5
Dev. Alarm 1 value*	dAL1	+/- Span from setpoint in display units		5
Alarm 1 Hysteresis*	AHY1	1 LSD to full span in display units		1
Alarm 2 Type*	ALR2	Options as for alarm 1		P.Lo
High Alarm 2 value*	PhR2			Range Max
Low Alarm 2 value*	PLR2			Range Min
Band Alarm 2 value*	bAL2			5






Parameter	Lower Display	Upper Display	Adjustment range & Description	Default Value
Dev. Alarm 2 Value*	dAL2	Options as for alarm 1		5
Alarm 2 Hysteresis*	AHY2			1
Loop Alarm	LAEn	d.iSA (disabled) or EnAb (enabled)		d.iSA
Loop Alarm Time*	LAEt	1 sec to 99 mins. 59secs		99.59
Alarm Inhibit	Inh.	nonE	No alarms Inhibited	nonE
		ALA1	Alarm 1 inhibited	
		ALA2	Alarm 2 inhibited	
		both	Alarm 1 and alarm 2 inhibited	
Output 1 Usage	USE1	Pr.	Primary Power	Pr.
		SEc	Secondary Power	
		Al.d	Alarm 1, Direct	
		Al.r	Alarm 1, Reverse	
		A2.d	Alarm 2, Direct	
		A2.r	Alarm 2, Reverse	
		LP.d	Loop Alarm, Direct	
		LP.r	Loop Alarm, Reverse	
		Or.d	Logical Alarm 1 OR 2, Direct	
		Or.r	Logical Alarm 1 OR 2, Reverse	
Linear Output 1 Range	tYP1	0.5	0 to 5 V DC output	0.10
		0.10	0 to 10 V DC output	
		2.10	2 to 10 V DC output	
		0.20	0 to 20 mA DC output	
		4.20	4 to 20 mA DC output	
Retransmit Output 1 Scale maximum	ro1H	-1999 to 9999 (display value at which output will be maximum)		Range max
Retransmit Output 1 Scale minimum	ro1L	-1999 to 9999 (display value at which output will be minimum)		Range min
Output 2 Usage	USE2	As for output 1		Sec or Al2
Linear Output 2 Range	tYP2	As for output 1		0.10
Retransmit Output 2 Scale maximum	ro2H	-1999 to 9999 (display value at which output will be maximum)		Range max
Retransmit Output 2 Scale minimum	ro2L	-1999 to 9999 (display value at which output will be minimum)		Range min
Output 3 Usage	USE3	As for output 1		Al.d
Linear Output 3 Range	tYP3	As for output 1		0.10
Retransmit Output 3 Scale maximum	ro3H	-1999 to 9999 (display value at which output will be maximum)		Range max
Retransmit Output 3 Scale minimum	ro3L	-1999 to 9999 (display value at which output will be minimum)		Range min
Display Strategy	d.iSP	1, 2, 3, 4, 5 or 6 (refer to section 8)		1
Serial Communications Protocol	Prot	ASC1	ASCII	r7bn
		r7bn	Modbus with no parity	
		r7bE	Modbus with Even Parity	
		r7bo	Modbus with Odd Parity	
Serial Communications Bit Rate	bAud	1.2	1.2 kbps	4.8
		2.4	2.4 kbps	
		4.8	4.8 kbps	
		9.6	9.6 kbps	
		19.2	19.2 kbps	
Comms Address	Addr	1 to 255 (Modbus), 1 to 99 (ASCII)		1
Comms Write	CoEn	r.LW	Read/Write	r.LW
		r.O	Read only	
Digital Input 1 Usage	d.iG1	d.iS1	Setpoint 1 / Setpoint 2 select*	d.iS1
		d.iAS	Automatic / Manual select	
Digital Input 2 Usage	d.iG2	d.iS1	Setpoint 1 / Setpoint 2 select*	d.ir5
		d.iAS	Automatic / Manual select	
		d.ir5	Remote / Local setpoint select	

Note: d.iG2 has priority over d.iG1 if both are configured for the same usage. If d.iG1 or d.iG2 = d.iS1 the remote setpoint input is disabled.

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


Parameter	Lower Display	Upper Display	Adjustment range & Description	Default Value
Remote Setpoint Input Range	r _{inp}	0.20	0 to 20 mA DC input	0.10
		4.20	4 to 20 mA DC input	
		0.10	0 to 10 V DC input	
		2.10	2 to 10 V DC input	
		0.5	0 to 5 V DC input	
		1.5	1 to 5 V DC input	
		100	0 to 100mV DC input	
		Potentiometer (2KΩ minimum)		
RSP Upper Limit	rSP _U		-1999 to 9999	Range max
RSP Lower Limit	rSP _L		-1999 to 9999	Range min
RSP Offset	rSP _o		Constrained within Scale Range Upper & Scale Range Lower limits	0
Configuration Lock Code	CLoc		0 to 9999	20

4. SETUP MODE

Note: Configuration must be completed before adjusting Setup parameters.
 First select Setup mode from Select mode (refer to section 2). The MAN LED  will light while in Setup mode. Press  to scroll through the parameters, then press  to set the required value.
 To exit from Setup mode, hold down  and press  to return to Select mode.
Note: Parameters displayed depends on how instrument has been configured.

Parameter	Lower Display	Upper Display	Adjustment Range & Description	Default Value
Input Filter Time Constant	F _{ILT}		OFF or 0.5 to 100.0 secs	2.0
Process Variable Offset	OFFS		±Span of controller	0
Primary Power	PP _{UV}		Current power levels (read only)	N/A
Secondary Power	SP _{UV}			
Primary Proportional Band	Pb _P		0.0% (ON/OFF) and 0.5% to 999.9% of input span	10.0
Secondary Proportional Band	Pb _S			
Automatic Reset (Integral Time)	ARSt		1 sec to 99 mins 59 secs and OFF	5.00
Rate (Derivative Time)	rAtE		00 secs to 99 mins 59 secs	1.15
Overlap/Deadband	OL		-20 to +20% of Primary and Secondary Proportional Band	0
Manual Reset (Bias)	b _{AS}		0% (-100% if dual control) to 100%	25
Primary ON/OFF Differential	d _{IFP}		0.1% to 10.0% of input span centered about the setpoint. (Entered as a percentage of span)	0.5
Secondary ON/OFF Diff.	d _{IFS}			
Prim. & Sec. ON/OFF Differential	d _{IFF}			
Setpoint Upper Limit	SP _{UL}		Current Setpoint to Range max	R/max
Setpoint Lower limit	SPLL		Range min to Current Setpoint	R/min
Primary Output Power Limit	OP _{UL}		0% to 100% of full power	100
Output 1 Cycle Time	Ct ₁		0.5, 1, 2, 4, 8, 16, 32, 64, 128, 256 or 512 secs.	32
Output 2 Cycle Time	Ct ₂			
Output 3 Cycle Time	Ct ₃			
High Alarm 1 value	PhA ₁		Range Minimum to Range Maximum	R/max
Low Alarm 1 value	PLA ₁			R/min
Deviation Alarm 1 Value	dAL ₁		±Span from SP in display units	5
Band Alarm 1 value	bAL ₁		1 LSD to span from setpoint	5
Alarm 1 Hysteresis	AHY ₁		1 LSD to full span in display units	1
High Alarm 2 value	PhA ₂		Range Minimum to Range Maximum	R/max
Low Alarm 2 value	PLA ₂			R/min
Deviation Alarm 2 Value	dAL ₂		±Span from SP in display units	5
Band Alarm 2 value	bAL ₂		1 LSD to span from setpoint	5
Alarm 2 Hysteresis	AHY ₂		1 LSD to full span in display units	1
Loop Alarm Time	LA _{ET}		1 LSD to full span in display units	99.59
Auto Pre-tune	APt			
Auto/manual Control selection	PoEn		d _{ISA} (disabled) or EnAb (enabled)	d _{ISA}
Setpoint Select shown in Operator Mode	SSEn			
Setpoint ramp adjustment shown in Operator Mode	SP _r			
SP Ramp Rate Value	r _P		1 to 9999 units/hour or Off (blank)	Off
Setpoint Value	SP		Scale range upper to lower limits. (when dual or remote setpoint options are used, SP is replaced by SP ₁ & SP ₂ or LSP - or = before the legend indicates the currently active SP)	Scale Range Minimum
Local Setpoint Value	_LSP			
Setpoint 1 Value	_SP ₁			
Setpoint 2 Value	_SP ₂			
Setup Lock Code	SLoc			




5. AUTOMATIC TUNING MODE

First select Automatic tuning mode from Select mode (refer to section 2). Press  to scroll through the modes, then press  to set the required value.
 To exit from Automatic tuning mode, hold down  and press , to return to Select mode.
 Pre-tune is a single-shot routine and is thus self-disengaging when complete.
 If APt in Setup mode = EnAb, Pre-tune will attempt to run at every power up*. Refer to the full user guide (available from your supplier) for details on controller tuning.

Parameter	Lower Display	Upper Display	Default Value
Pre-Tune	Ptun	On or OFF. Indication remains OFF if automatic tuning cannot be used at this time*	OFF
Self-Tune	Stun		0
Tune Lock	tLoc	0 to 9999	0

* Note: Automatic tuning will not engage if either proportional band = 0. Also, Pre-tune will not engage if setpoint is ramping, or the PV is less than 5% of input span from the setpoint.





6. PRODUCT INFORMATION MODE

First select Product information mode from Select mode (refer to section 2). Press  to view each parameter. To exit from Product Information mode, hold down  and press  to return to Select mode.
Note: These parameters are all read only.

Parameter	Lower Display	Upper Display	Description
Input type	In ₁	Un ₁	Universal input
Option 1 module type fitted	OP _{n1}	nonE	No option fitted
		rLY	Relay output
		SSr	SSR drive output
		tr ₁	Triac output
Option 2 module type fitted	OP _{n2}	L _{in}	Linear DC voltage / current output
			As Option 1
Option 3 module type fitted	OP _{n3}	nonE	No option fitted
		rLY	Relay output
		SSr	SSR drive output
		L _{in}	Linear DC voltage / current output
Auxiliary Option A module type fitted	OP _{nA}	dc24	Transmitter power supply
		nonE	No option fitted
		r485	RS485 communications
Auxiliary Option B module type fitted	OP _{nB}	d _{IG₁}	Digital Input*
		rSP ₁	Remote Setpoint Input (basic)*
		nonE	No option fitted
Firmware type	FLW		Value displayed is firmware type number
Firmware issue	ISS		Value displayed is firmware issue number
Product Revision Level	P _{RL}		Value displayed is Product Revision level
Date of manufacture	d0 _{mm}		Manufacturing date code (mmyy)
Serial number 1	S _{n1}		First four digits of serial number
Serial number 2	S _{n2}		Middle four digits of serial number
Serial number 3	S _{n3}		Last four digits of serial number

7. MESSAGES & ERROR INDICATIONS

These messages indicate that an error has occurred or there is a problem with the process variable input signal or its wiring.
Caution: Do not continue with the process until the issue is resolved.

Parameter	Upper Display	Lower Display	Description
Instrument parameters are in default conditions	GoTo	Conf	Configuration & Setup required. This screen is seen at first turn on, or if hardware configuration has been changed. Press  to enter the Configuration Mode, next press  or  to enter the unlock code number, then press  to proceed
Input Over Range	[HH]	Normal	Process variable input > 5% over-range
Input Under Range	[LL]	Normal	Process variable input > 5% under-range
Input Sensor Break	OPEN	Normal	Break detected in process variable input sensor or wiring
RSP Over Range	[HH]**	Normal	RSP input over-range
RSP Under Range	[LL]**	Normal	RSP input under-range
RSP Break	OPEN**	Normal	Break detected in RSP input signal
Option 1 Error	Err	OP _{n1}	Option 1 module fault
Option 2 Error		OP _{n2}	Option 2 module fault
Option 3 Error		OP _{n3}	Option 3 module fault
Option A Error		OP _{nA}	Option A module fault or RSP in both A & B
Option B Error		OP _{nB}	Option B module fault

8. OPERATOR MODE

This mode is entered at power on, or accessed from Select mode (see section 2).

Note: All Configuration mode and Setup mode parameters must be set as required before starting normal operations.

Press to scroll through the parameters, then press or to set the required value.

Note: All Operator Mode parameters in Display strategy 6 are read only (see d iSP in configuration mode), they can only be adjusted via Setup mode.

Upper Display	Lower Display	Display Strategy and When Visible	Description
PV Value	Active SP Value	1 & 2 (initial screen)	PV and target value of selected SP <i>Local Setpoints are adjustable in Strategy 2</i>
PV Value	Actual SP Value	3 & 6 (initial screen)	PV and actual value of selected SP (e.g. ramping SP value). <i>Read only</i>
PV Value	(Blank)	4 (initial screen)	Process variable only <i>Read only</i>
Active SP Value	(Blank)	5 (initial screen)	Target value of selected setpoint only. <i>Read only</i>
SP Value	SP	1, 3, 4, 5 & 6 if digital input is not d iS I and RSP not fitted	Target value of SP <i>Adjustable except in Strategy 6</i>
SP1 Value	SP1	Digital input = d iS I, lit if active SP = SP1	Target value of SP1 <i>Adjustable except in Strategy 6</i>
SP2 Value	SP2	Digital input = d iS I, lit if active SP = SP2	Target value of SP2 <i>Adjustable except in Strategy 6</i>
Local SP Value	LSP	RSP fitted, lit if the active SP = LSP	Target value of local setpoint <i>Adjustable except in Strategy 6</i>
Remote SP Value	rSP	RSP fitted, lit if the active SP = rSP	Target value of remote setpoint <i>Read only</i>
d iG I, LSP or rSP	SPS	RSP is fitted, digital input is not d iS I and SSEn is enabled in Setup mode	Selects local/remote active setpoint LSP = local SP, rSP = remote SP d iG I = selection via digital input (if configured). <i>Note: selecting LSP or rSP will override digital input, active SP indication changes to lit</i> <i>Adjustable except in Strategy 6</i>
Actual SP Value	SPrP	rP is not blank	Actual (ramping) value of selected SP. <i>Read only</i>
Ramp Rate	rP	SPr enabled in Setup mode	SP ramping rate, in units per hour <i>Adjustable except in Strategy 6</i>
Active Alarm Status	ALSt	When one or more alarms are active. ALM indicator will also flash	

Manual Control

If P_{oEn} is set to EnAb in Setup mode, manual control can be selected/de-selected by pressing the key in Operator mode, or by changing the status of a digital input if d iG I or d iG 2 have been configured for d iAS in Configuration mode.

While in Manual Control mode, the indicator will flash and the lower display will show P_{xxx} (where xxx is the current manual power level). Switching to/from manual mode is via Bumpless Transfer. Press or to set the required output power.

Caution: Manual power level is not restricted by the OPuL power limit.

9. SERIAL COMMUNICATIONS

Refer to the full user guide (available from your supplier) for details.

10. SPECIFICATIONS

UNIVERSAL INPUT

Thermocouple: ±0.1% of full range, ±1LSD (±1°C for Thermocouple CJC).
Calibration: BS4937, NBS125 & IEC584.

PT100 Calibration: ±0.1% of full range, ±1LSD.
BS1904 & DIN43760 (0.00385Ω/°C).

DC Calibration: ±0.1% of full range, ±1LSD.

Sampling Rate: 4 per second.

Impedance: >10MΩ resistive, except DC mA (5Ω) and V (47kΩ).

Sensor Break Detection: Thermocouple, RTD, 4 to 20 mA, 2 to 10V and 1 to 5V ranges only. *Control outputs turn off.*

Isolation: Isolated from all outputs (except SSR driver).

Universal input must not be connected to operator accessible circuits if relay outputs are connected to a hazardous voltage source. Supplementary insulation or input grounding would then be required.

REMOTE SETPOINT INPUT

Accuracy: ±0.25% of input range ±1 LSD.

Sampling Rate: 4 per second.

Sensor Break Detection: 4 to 20 mA, 2 to 10V and 1 to 5V ranges only. *Control outputs turn off if RSP is the active SP.*

Isolation: Slot A - Basic isolation, Slot B - Reinforced safety isolation from other inputs and outputs.

DIGITAL INPUTS

Volt-free(or TTL): Open(2 to 24VDC) = SP1, Local SP or Auto Mode,
Closed(<0.8VDC) = SP2, Remote SP or Manual Mode.

Isolation: Reinforced safety isolation from inputs and other outputs.

OUTPUTS

Relay

Contact Type & Rating: Single pole double throw (SPDT); 2A resistive at 120/240VAC.

Lifetime: >500,000 operations at rated voltage/current.

Isolation: Basic Isolation from universal input and SSR outputs.

SSR Driver

Drive Capability: SSR drive voltage >10V into 500Ω min.

Isolation: Not isolated from universal input or other SSR driver outputs.

Triac

Operating Voltage: 20 to 280Vrms (47 to 63Hz).

Current Rating: 0.01 to 1A (full cycle rms on-state @ 25°C);
derates linearly above 40°C to 0.5A @ 80°C.

Isolation: Reinforced safety isolation from inputs and other outputs.

DC

Resolution: 8 bits in 250mS (10 bits in 1s typical, >10 bits in >1s typical).

Isolation: Reinforced safety isolation from inputs and other outputs.

Transmitter PSU

Power Rating: 20 to 28V DC (24V nominal) into 910Ω minimum resistance.

Isolation: Reinforced safety isolation from inputs and other outputs.

SERIAL COMMUNICATIONS

Physical: RS485, at 1200, 2400, 4800, 9600 or 19200 bps.

Protocols: Selectable between Modbus and West ASCII.

Isolation: Reinforced safety isolation from all inputs and outputs.

OPERATING CONDITIONS (FOR INDOOR USE)

Ambient Temperature: 0°C to 55°C (Operating), -20°C to 80°C (Storage).

Relative Humidity: 20% to 95% non-condensing.

Supply Voltage and Power: 100 to 240VAC ±10%, 50/60Hz, 7.5VA
(for mains powered versions), or
20 to 48VAC 50/60Hz 7.5VA or 22 to 65VDC 5W
(for low voltage versions).

ENVIRONMENTAL

Standards: CE, UL, ULC.

EMI: Complies with EN61326 (Susceptibility & Emissions).

Safety: Complies with EN61010-1 & UL3121.

Considerations: Pollution Degree 2, Installation Category II.

Front Panel Sealing: To IP66 (IP20 behind the panel).

PHYSICAL

Front Bezel Size: ¹/₁₆ Din = 48 x 48mm, ¹/₈ Din = 96 x 48mm,
¹/₄ Din = 96 x 96mm.

Depth Behind Panel: ¹/₁₆ Din = 110mm, ¹/₈ & ¹/₄ Din = 100mm.

Weight: 0.21kg maximum.

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